



ROLL END TUCK FRONT MAILER

Kit mailer box dieline · draw artwork on a layer above the dieline

DIELINE

Not for print · Page 1 of 2

INSIDE SIZE

9 x 5 x 1.5 in

FLAT BLANK

15.875 x 16.375 in

SCALE

1:1 at 100%

BOARD

200 E-flute, 0.0625 in

BLEED

0.25 in past outer cuts

FILE

SF-DL-RETF-9X5X1-5

SAFE ZONE

0.125 in from cuts and folds

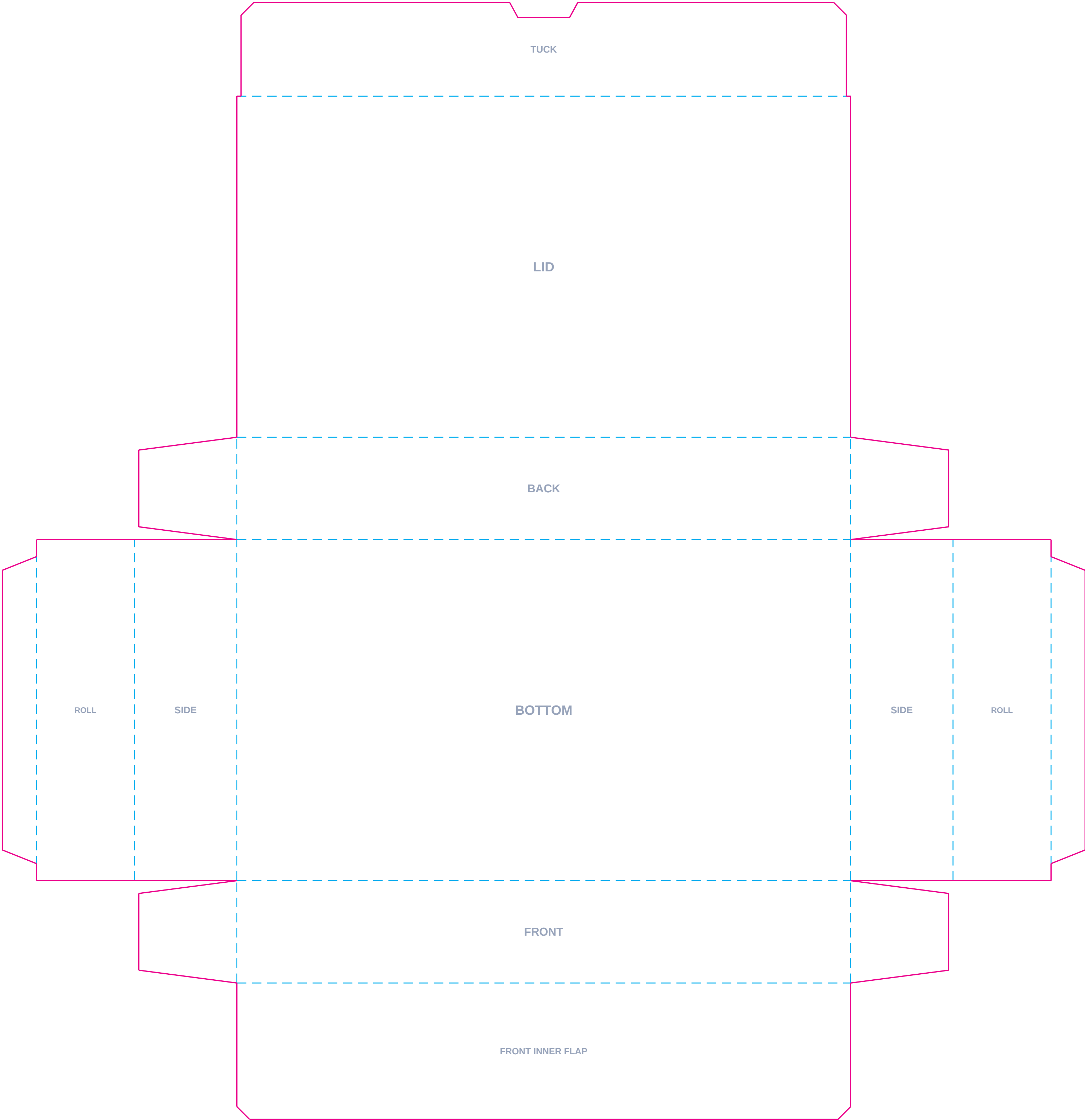
DATE

10/08/2026

Cut

Fold / score

Leave the Dieline layers unchanged. They guide cutting and do not print. See page 2 for the assembled box and artwork orientation.





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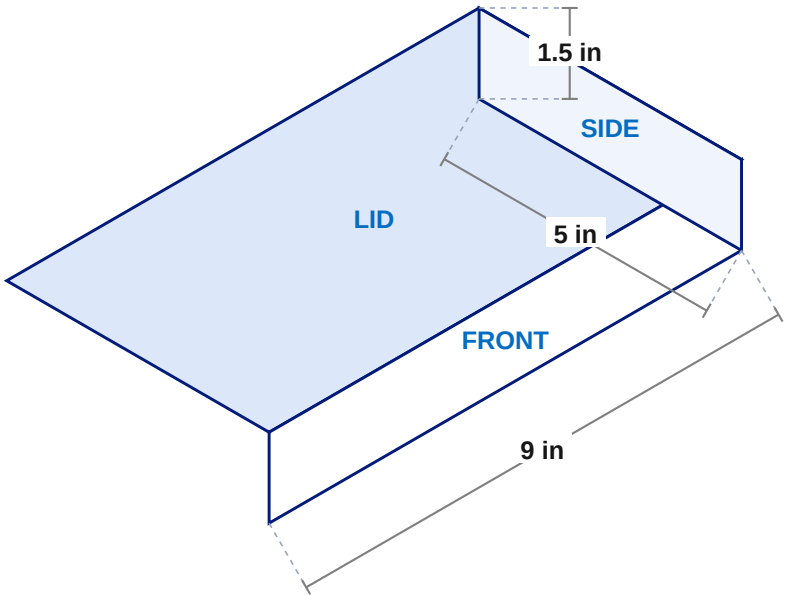
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1. The assembled box

Inside dimensions. Outside adds one board caliper per wall.



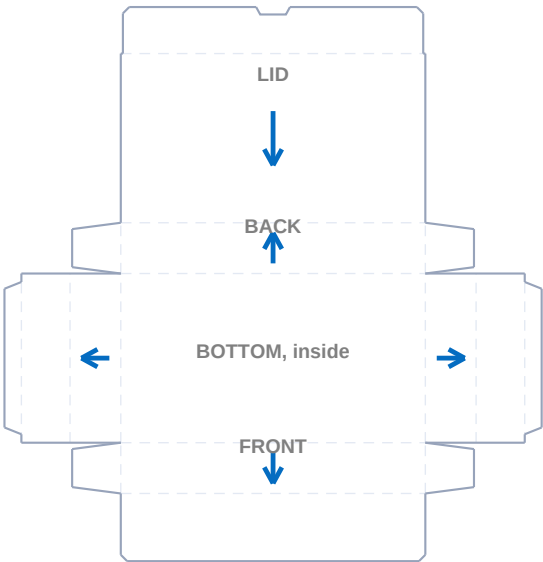
3. Dimensions

Every measurement the converter and the designer need.

Inside size, L x W x D	9 x 5 x 1.5 in
Outside size	9.125 x 5.125 x 1.5625 in
Flat blank	15.875 x 16.375 in
Lid and bottom panel	9 x 5 in
Front and back wall	9 x 1.5 in
Side wall	5 x 1.5 in

2. Which way artwork faces

The arrow points to the top of each panel once the box is built.



- Lid and front wall print upside down on the flat sheet.
- Back wall prints the same way up as the sheet.
- Side walls turn outward a quarter turn.
- Bottom. tuck and inner flap stav hidden once closed.

Side roll, each side	1.5 outer, 1.4375 inner, 0.5 tab
Lid tuck flap	1.375 in deep
Front inner flap	2 in deep
Wall side tabs	1.4375 in deep
Bleed	0.25 in past every outer cut
Safe zone	0.125 in from every cut and fold